

Title (en)
Tig welding method

Title (de)
WIG Schweissverfahren

Title (fr)
Procédé de soudageTIG

Publication
EP 1459830 B2 20110420 (EN)

Application
EP 04380061 A 20040322

Priority
JP 2003076318 A 20030319

Abstract (en)
[origin: EP1459830A1] A TIG welding equipment and a TIG welding method are described, capable of forming a welded metal portion deeply without lowering the welding quality, making the welding performance easier and improving the welding efficiency. The TIG welding equipment includes an electrode (2) for generating an electric arc (7) between itself and the welded object (10), a tubular inner nozzle (3) disposed surrounding the electrode (2), and a tubular outer nozzle (4) disposed surrounding the inner nozzle (3). A first shielding gas (8) composed of an inert gas can be supplied from the inner nozzle (3), and a second shielding gas (9) containing an oxidative gas can be supplied from between the inner nozzle (3) and the outer nozzle (4). <IMAGE>

IPC 8 full level
B23K 9/167 (2006.01); **B23K 9/29** (2006.01); **B23K 35/38** (2006.01); **C23C 8/10** (2006.01); **C23C 26/02** (2006.01)

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Citation (opposition)
Opponent :

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