

Title (en)
Method and installation for rolling metal strip

Title (de)
Verfahren zum Walzen und Walzanlage zum Walzen von Metallband

Title (fr)
Procédé et installation pour le laminage de bandes métalliques

Publication
EP 1464415 A3 20060816 (DE)

Application
EP 04007926 A 20040401

Priority
DE 10315357 A 20030403

Abstract (en)
[origin: EP1464415A2] Process for hot and cold rolling of metal bands (18) especially on flexible rolls of bands of variable thickness where at least one band storage device (23,33) is in the form of a S and on rolling with controlled motion of at least one of the rolls (24,25,34,35) the band storage device is so deformed that the length of the metal band between entry into and exit from it is altered. An independent claim is included for a rolling unit for flexible rolling of bands of variable thickness.

IPC 8 full level
B21B 1/32 (2006.01); **B21B 37/48** (2006.01); **B21B 37/24** (2006.01); **B21B 39/08** (2006.01); **B21B 41/08** (2006.01); **B21C 47/00** (2006.01); **B21B 38/06** (2006.01)

CPC (source: EP US)
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Citation (search report)

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