

Title (en)

Process for producing a printed article comprising at least one printed product which is stitched inwardly at its external fold

Title (de)

Verfahren zur Herstellung eines aus wenigstens einem, an der Aussenfalzkante nach innen gehefteten Druckprodukt bestehenden Druckerzeugnisses

Title (fr)

Procédé pour produire un article imprimé comprenant au moins un produit imprimé qui est agrafé vers l'intérieur à sa pli extérieure

Publication

**EP 1464515 B2 20120815 (DE)**

Application

**EP 03405228 A 20030404**

Priority

EP 03405228 A 20030404

Abstract (en)

[origin: EP1464515A1] In a staple-binding process for the production of a magazine or a brochure, the pages are folded and placed on a saddle wire conveyer to a staple station. After stapling, a bonding agent is applied to the mid-page fold line that is then covered by a strip of paper. A commensurate quantity of a bonding agent is then applied to the outer spine, followed by the application of the cover. also claimed is a commensurate binding assembly.

IPC 8 full level

**B42C 1/12** (2006.01); **B42C 19/04** (2006.01); **B42B 4/00** (2006.01); **B42C 3/00** (2006.01); **B42C 11/02** (2006.01); **B65H 5/30** (2006.01); **B65H 37/04** (2006.01); **B65H 45/04** (2006.01)

CPC (source: EP US)

**B42B 4/00** (2013.01 - EP US); **B42C 11/02** (2013.01 - EP US); **B42C 19/04** (2013.01 - EP US)

Citation (opposition)

Opponent :

- EP 0681979 A1 19951115 - FERAG AG [CH]
- EP 1232978 A1 20020821 - GRAPHIA HOLDING AG [CH]

Cited by

EP2288558A4; CN104085223A; WO2009143473A1

Designated contracting state (EPC)

CH DE FR GB IT LI

DOCDB simple family (publication)

**EP 1464515 A1 20041006**; **EP 1464515 B1 20071017**; **EP 1464515 B2 20120815**; DE 50308405 D1 20071129; JP 2004351924 A 20041216; JP 4526112 B2 20100818; US 2004239026 A1 20041202; US 7384030 B2 20080610

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