

Title (en)
METHOD FOR CHANGING THE FREQUENCY OF BLADES FOR THERMAL TURBO-MACHINES

Title (de)
VERFAHREN ZUR FREQUENZVERÄNDERUNG VON SCHAUFELN FÜR THERMISCHE STRÖMUNGSMASCHINEN

Title (fr)
PROCEDE POUR MODIFIER LA FREQUENCE D'AUBES POUR TURBOMACHINES

Publication
EP 1468170 A1 20041020 (DE)

Application
EP 03700009 A 20030116

Priority
• CH 0300022 W 20030116
• CH 1042002 A 20020122

Abstract (en)
[origin: WO03062606A1] The invention relates to a method for changing the frequency of blades (1), especially turbine blades, for thermal turbo-machines, said blades having a paddle (2) comprising a suction side (6), a pressure side (5), an inlet edge (10), an outlet edge (7) and a blade tip (9), in addition to a blade root (3). The inventive method is characterised in that a metallic coating (8) consisting of a material which is identical to the base material is applied to the tip (9) of the blade (1) which is ready for use, the thickness of the coating (8) on the outlet edge (7) and in the radial direction towards the blade root (3) being continuously reduced.

IPC 1-7
F01D 5/10; F01D 5/16; B64C 27/00; F01D 5/28; C23C 4/00

IPC 8 full level
C23C 4/00 (2006.01); **F01D 5/16** (2006.01)

CPC (source: EP US)
C23C 4/00 (2013.01 - EP US); **F01D 5/16** (2013.01 - EP US); **F05D 2230/311** (2013.01 - EP US); **F05D 2230/90** (2013.01 - EP US)

Citation (search report)
See references of WO 03062606A1

Designated contracting state (EPC)
DE GB

DOCDB simple family (publication)
WO 03062606 A1 20030731; CH 695461 A5 20060531; DE 50313322 D1 20110127; EP 1468170 A1 20041020; EP 1468170 B1 20101215; US 2005042384 A1 20050224

DOCDB simple family (application)
CH 0300022 W 20030116; CH 1042002 A 20020122; DE 50313322 T 20030116; EP 03700009 A 20030116; US 89227804 A 20040716