

Title (en)
Die for a tool set for mechanical joining

Title (de)
Matrize für einen Werkzeugsatz zum mechanischen Fügen

Title (fr)
Matrice pour jeu d'outils pour réaliser des joints mécaniques

Publication
EP 1468758 B1 20050928 (DE)

Application
EP 04007512 A 20040329

Priority
DE 10318060 A 20030417

Abstract (en)
[origin: EP1468758A1] Female mold (1) for a tool kit for mechanically joining metal sheets lying flat on top of each other by shaping defines a cavity (2) containing an anvil (3) lying opposite a punch, and mold segments (9) arranged on the anvil and defining the periphery of the cavity. The mold segments are arranged on a support surface so that they can be displaced outward against spring pre-tension. The mold is peripherally enclosed by a mold sleeve (8) having individual segment guides (10) following the division of the mold segments in the peripheral direction and forming guide tracks extending through the mold sleeve. The mold segments in the form of sliding parts with a protrusion (12) are guided in the segment guides so that they can be displaced outward. Preferred Features: The mold segments are geometrically identical.

IPC 1-7
B21D 39/03

IPC 8 full level
B21D 37/02 (2006.01); **B21D 39/03** (2006.01)

CPC (source: EP US)
B21D 39/031 (2013.01 - EP US); **Y10T 29/49835** (2015.01 - EP US)

Cited by
EP3527299A1; DE102018103309A1; EP1857197A1; EP2138249A1; US2013042450A1; EP2440345A4; CN110153295A; US9050645B2; WO2009156519A1; US11090707B2

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)
EP 1468758 A1 20041020; EP 1468758 B1 20050928; AT E305345 T1 20051015; DE 10318060 A1 20041118; DE 502004000071 D1 20051103; ES 2247570 T3 20060301; JP 2004314178 A 20041111; PL 1468758 T3 20060228; US 2004261486 A1 20041230; US 7287411 B2 20071030

DOCDB simple family (application)
EP 04007512 A 20040329; AT 04007512 T 20040329; DE 10318060 A 20030417; DE 502004000071 T 20040329; ES 04007512 T 20040329; JP 2004120935 A 20040415; PL 04007512 T 20040329; US 82666104 A 20040416