

Title (en)

Method and apparatus for manufacturing cigarette packages

Title (de)

Verfahren und Vorrichtung zum Herstellen von Zigarettenspackungen

Title (fr)

Procédé et dispositif pour fabriquer des paquets de cigarettes

Publication

EP 1468919 B1 20071205 (DE)

Application

EP 04008404 A 20040407

Priority

DE 10318055 A 20030417

Abstract (en)

[origin: EP1468919A1] The method for the manufacture of cigarette packs (10) entails installing in the pack an additional blank (25) in the form of a coupon or suchlike which is enclosed by at least one packing blank (11). The additional blank is fixed on the pack or on a part of it or on the contents of the pack by electrostatic charging of the material at least temporarily. The electrostatic charging may take place before and/or during and/or after the attachment of the additional blank. An independent claim is included for a device for the manufacture of especially cigarette packs by the aforesaid method.

IPC 8 full level

B65B 19/12 (2006.01); **B65B 19/20** (2006.01); **B65B 61/20** (2006.01)

CPC (source: EP US)

B65B 19/20 (2013.01 - EP US); **B65B 61/20** (2013.01 - EP US)

Citation (examination)

- JP H07267217 A 19951017 - NICHIRO KOGYO KK
- DE 19841526 A1 20000316 - FOCKE & CO [DE]
- US 2003010656 A1 20030116 - FOCKE HEINZ [DE], et al

Cited by

ITBO20110087A1; EP3260384A1; CN114537802A

Designated contracting state (EPC)

CH DE FR GB IT LI NL

DOCDB simple family (publication)

EP 1468919 A1 20041020; EP 1468919 B1 20071205; BR PI0401130 A 20050111; CN 100450877 C 20090114; CN 1550418 A 20041201; DE 10318055 A1 20041111; DE 502004005636 D1 20080117; DE 502004009251 D1 20090507; EP 1759999 A1 20070307; EP 1759999 B1 20090325; JP 2004315093 A 20041111; US 2004250513 A1 20041216; US 7086210 B2 20060808

DOCDB simple family (application)

EP 04008404 A 20040407; BR PI0401130 A 20040416; CN 200410032926 A 20040416; DE 10318055 A 20030417; DE 502004005636 T 20040407; DE 502004009251 T 20040407; EP 06026572 A 20040407; JP 2004123223 A 20040419; US 82214404 A 20040412