

Title (en)

Method for the Preparation of multiphase cleaning tablet comprising a smooth phase

Title (de)

Verfahren zur Herstellung Mehrphasiger Reinigungstabletten mit einer glatten Phase

Title (fr)

Procédé de préparation de tablette de nettoyage multi-phase comprenant une phase lisse

Publication

**EP 1469061 A1 20041020 (EN)**

Application

**EP 04075672 A 20040309**

Priority

EP 03076119 A 20030416

Abstract (en)

A process for the preparation of a multi-phase cleaning tablet comprising a first smooth phase which comprises a meltable material and a second phase, comprising the steps of A) treating the outer surface of said smooth phase such that at least part of the outer surface thereof melts; B) bringing said melted part of said smooth phase into contact with the outer surface of the second phase such that the melted surface part of the smooth phase is used as the contact surface; and C) pressing the two phases together to ensure adequate adhesion of the first smooth phase to the second phase.

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**C11D 17/00**

IPC 8 full level

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CPC (source: EP)

**C11D 17/0078** (2013.01); **C11D 17/0082** (2013.01)

Citation (search report)

- [X] EP 1239029 A1 20020911 - UNILEVER PLC [GB], et al
- [X] WO 9906522 A1 19990211 - PROCTER & GAMBLE [US], et al
- [XD] WO 0052127 A1 20000908 - HENKEL KGAA [DE]
- [A] EP 0716144 A2 19960612 - UNILEVER PLC [GB], et al
- [A] US 3324038 A 19670606 - HOMET CHAFFEE ROBERT, et al
- [A] EP 1090980 A1 20010411 - PROCTER & GAMBLE [US]

Designated contracting state (EPC)

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DOCDB simple family (publication)

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