

Title (en)

Method for grain refinement of magnesium alloy castings

Title (de)

Verfahren zur Kornfeinung von Magnesium-Legierungs-Gussteilen

Title (fr)

Procédé d'affinage du grain de coulées en alliage de magnésium

Publication

**EP 1471156 A1 20041027 (EN)**

Application

**EP 04252380 A 20040423**

Priority

JP 2003122730 A 20030425

Abstract (en)

Grain refinement of magnesium alloy casting involves adding graphite powder and manganese dioxide (preferably 0.1 - 0.22 mass%, especially 0.2 - 0.22 mass%) to a melt of magnesium alloy containing aluminum and manganese. The graphite powder and the manganese dioxide are accommodated in a metallic capsule.

IPC 1-7

**C22C 1/00; C22C 1/02; C22B 9/10; C22C 23/02**

IPC 8 full level

**C22B 9/10 (2006.01); C22B 26/22 (2006.01); C22C 1/02 (2006.01); C22C 1/03 (2006.01); C22C 23/02 (2006.01)**

CPC (source: EP US)

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Citation (search report)

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Designated contracting state (EPC)

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DOCDB simple family (publication)

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