

Title (en)

METHOD FOR PRODUCING THE SURFACE GEOMETRY OF SOLENOIDS

Title (de)

HERSTELLVERFAHREN DER OBERFLÄCHENGEOMETRIE VON ELEKTROMAGNETEN

Title (fr)

PROCEDE D'OBTENTION DE LA GEOMETRIE SUPERFICIELLE D'ELECTRO-AIMANTS

Publication

EP 1474815 B1 20050810 (DE)

Application

EP 03739372 A 20030131

Priority

- DE 0300279 W 20030131
- DE 10206391 A 20020215

Abstract (en)

[origin: WO03069641A1] The invention relates to a method for producing a solenoid with a center limb and two outer pole shanks that have one pole surface each and one back resting so that it faces away from it. The back is first at least partially freely formed. The solenoid is then elastically tensioned towards the back by a tensioning device. In the tensioned state, the pole surfaces are ground so that the solenoid, when withdrawn from the tensioning device, has a convex support surface constituted by the pole surfaces.

IPC 1-7

H01F 41/02

IPC 8 full level

H01F 7/08 (2006.01); **H01F 41/02** (2006.01)

CPC (source: EP US)

H01F 7/081 (2013.01 - EP US); **H01F 41/0233** (2013.01 - EP US); **Y10T 29/49009** (2015.01 - EP US); **Y10T 29/49012** (2015.01 - EP US); **Y10T 29/4902** (2015.01 - EP US); **Y10T 29/49073** (2015.01 - EP US); **Y10T 29/49075** (2015.01 - EP US); **Y10T 29/49105** (2015.01 - EP US)

Designated contracting state (EPC)

DE FR

DOCDB simple family (publication)

WO 03069641 A1 20030821; CN 1291429 C 20061220; CN 1625791 A 20050608; DE 10206391 A1 20030904; DE 10206391 B4 20040212; DE 50300957 D1 20050915; EP 1474815 A1 20041110; EP 1474815 B1 20050810; HK 1075324 A1 20051209; US 2005086796 A1 20050428; US 7328498 B2 20080212

DOCDB simple family (application)

DE 0300279 W 20030131; CN 03802846 A 20030131; DE 10206391 A 20020215; DE 50300957 T 20030131; EP 03739372 A 20030131; HK 05107661 A 20050901; US 50457704 A 20040813