Title (en)
METHOD FOR PRODUCTION OF ABSORBENT ARTICLES HAVING THE SHAPE OF PANTS

Title (de)
VERFAHREN ZUR HERSTELLUNG VON ABSORBIERENDEN HÖSCHENFÖRMIGEN ARTIKELN

Title (fr)
PROCEDE DE FABRICATION D'ARTICLES ABSORBANTS EN FORME DE CULOTTE

Publication
EP 1476112 A1 20041117 (EN)

Application
EP 03703604 A 20030205

Priority
• SE 0300188 W 20030205
• SE 0200472 A 20020219

Abstract (en)
[origin: WO03070140A1] The invention relates to a method for production of absorbent articles having the shape of pants, said method comprising the following production steps : providing individual absorption cores (109; 409; 609), securing the absorption cores (109; 409; 609) to an elastic material web (101, 105; 401, 408; 601") which is advanced continuously in a direction of travel, assembling the individual articles to form a pants shape, cutting out individual articles (104; 404; 604) each comprising an absorption core (109; 409; 609) and a piece of the elastic material web (101, 105; 401, 408; 601"), the cutting-out step and assembling step giving each article (104; 404; 604) two leg openings (114; 414; 614) and a waist opening (124; 424; 624). The elastic material web (101, 105; 401, 408; 601") has an elastic extensibility in the direction of travel of at least 80%, and preferably ate least 100%, and the elastic material web (101, 105; 401, 408;601") during production is stretched a maximum of 5% in the direction of travel of the material web (101, 105; 401, 408; 601").

IPC 1-7
A61F 13/496

IPC 8 full level
A61F 13/49 (2006.01); **A61F 5/44** (2006.01); **A61F 13/15** (2006.01); **A61F 13/472** (2006.01); **A61F 13/496** (2006.01)

CPC (source: EP KR)
A61F 13/15 (2013.01 - KR); **A61F 13/15699** (2013.01 - EP); **A61F 13/15747** (2013.01 - EP); **A61F 13/496** (2013.01 - KR)

Citation (search report)
See references of WO 03070140A1

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT SE SI SK TR

DOCDB simple family (publication)
WO 03070140 A1 20030828; AR 038406 A1 20050112; AU 2003206314 A1 20030909; BR 0307600 A 20041221; CA 2472961 A1 20030828; CN 1633271 A 20050629; CO 5600996 A2 20060131; EP 1476112 A1 20041117; JP 2005517496 A 20050616; KR 20040085197 A 20041007; PL 371802 A1 20050627; RU 2004127941 A 20050410; SE 0200472 D0 20020219

DOCDB simple family (application)
SE 0300188 W 20030205; AR P030100409 A 20030210; AU 2003206314 A 20030205; BR 0307600 A 20030205; CA 2472961 A 20030205; CN 03804164 A 20030205; CO 04079420 A 20040813; EP 03703604 A 20030205; JP 2003569101 A 20030205; KR 20047012720 A 20030205; PL 37180203 A 20030205; RU 2004127941 A 20030205; SE 0200472 A 20020219