

Title (en)
METHOD FOR CONTROLLING A PACKAGING MACHINE

Title (de)
VERFAHREN ZUR STEUERUNG EINER VERPACKUNGSMASCHINE

Title (fr)
PROCEDE DE COMMANDE D'UNE MACHINE D'EMBALLAGE

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Application
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Abstract (en)
[origin: WO03070577A1] The invention relates to a method for controlling a packaging machine, which comprises a product conveyor for conveying a product and a packaging conveyor for conveying a packaging. Said conveyors run, in sections, parallel and synchronous to one another whereby enabling the product to be introduced into the packaging inside a transfer station. The packaging machine additionally comprises an including conveyor for including an inclusion part to be enclosed with the product, for example, a pamphlet or a measuring scoop. A data memory provided in the form of a shift register contains different state data and control data pertaining to the packaging units consisting of the product, packaging and the inclusion part. The data, at time t₀, are displaced in the shift register in a clocked manner. At at least time t_p, which is given by an initiator, a monitoring or processing action is initiated on the inclusion part, whereby time t_p can be shifted with regard to time t₀. The relative position of time t_p with regard to time t₀ is checked, and time t_p is shifted when it is located within a tolerance period of time T formed around time t₀.

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