

Title (en)  
Method for manufacturing tubes and profiles

Title (de)  
Verfahren zum Herstellen von Rohren und Profilen

Title (fr)  
Procédé de fabrication de tubes et profilés

Publication  
**EP 1479458 A2 20041124 (DE)**

Application  
**EP 04012217 A 20040524**

Priority  
DE 10323694 A 20030522

Abstract (en)  
The tube and stock producing process involves producing a tube (11) or stock with varying wall thickness along the length. Endless strip material is flexibly rolled with variably reduced final thickness in the longitudinal direction of the strip. The strip material is deformed into an endless tube or stock article. This is then cut into sections (12, 13, 14, 16).

Abstract (de)  
Verfahren zum Herstellen von Rohren (11) und Profilen mit über der Länge variabler Wanddicke, mit den Schritten, flexibles Walzen von endlosem Bandmaterial mit in Längsrichtung des Bandmaterials variabler, durchgehend gegenüber der Ausgangsdicke reduzierter Enddicke, Umformen des Bandmaterials zu einem endlosen Rohr (11) oder Profil, Ablängen einzelner Rohr- oder Profilstücke vom endlosen Rohr (11) oder Profil. <IMAGE>

IPC 1-7  
**B21C 37/16**; **B21C 37/08**

IPC 8 full level  
**B21B 1/38** (2006.01); **B21C 37/08** (2006.01); **B21C 37/15** (2006.01); **B21C 37/16** (2006.01)

CPC (source: EP US)  
**B21C 37/08** (2013.01 - EP US); **B21C 37/16** (2013.01 - EP US); **Y10T 29/49622** (2015.01 - EP US); **Y10T 29/49789** (2015.01 - EP US); **Y10T 29/49829** (2015.01 - EP US); **Y10T 29/49968** (2015.01 - EP US); **Y10T 29/5185** (2015.01 - EP US)

Cited by  
DE102011051057A1; DE102004037060A1; EP1835199A3; CN111015082A

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**EP 1479458 A2 20041124**; **EP 1479458 A3 20041201**; **EP 1479458 B1 20070808**; AT E369216 T1 20070815; DE 10323694 A1 20050127; DE 502004004551 D1 20070920; ES 2291772 T3 20080301; JP 2004344979 A 20041209; JP 4173118 B2 20081029; US 2005015959 A1 20050127; US 7107682 B2 20060919

DOCDB simple family (application)  
**EP 04012217 A 20040524**; AT 04012217 T 20040524; DE 10323694 A 20030522; DE 502004004551 T 20040524; ES 04012217 T 20040524; JP 2004153254 A 20040524; US 85203604 A 20040524