

Title (en)
COMMUTATOR AND METHOD FOR THE PRODUCTION THEREOF

Title (de)
KOMMUTATOR UND VERFAHREN ZU SEINER HERSTELLUNG

Title (fr)
COLLECTEUR ET SON PROCEDE DE PRODUCTION

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Abstract (en)
[origin: WO03079503A1] The invention relates to a method for the production of a commutator, wherein said commutator comprises a plurality of conductor segments (1) and at least one annular-shaped reinforcing element (11) which engages with the conductor segments (1) on respectively one seat (10), said reinforcing element extending on a plane perpendicular to the commutator axis (2). The reinforcing element (11) is arranged on the conductor segments (1) after which said segments were arranged in a concentric position in relation to the commutator axis (2). The reinforcing element (11) is wound in situ from several windings of a thread (12).

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