

Title (en)

METHOD AND DEVICE FOR EVACUATING DRAINAGE WATER IN THE INNER ARC OF BEAM BLANK CASTING MACHINES

Title (de)

VERFAHREN UND VORRICHTUNG ZUM ABSAUGEN VON ABLAUFWASSER IM INNENBOGEN VON TR GERVORPROFIL-GIESSMASCHINEN

Title (fr)

PROCEDE ET DISPOSITIF POUR ASPIRER LES EAUX D'ECOULEMENT RETENUES DANS LA COURBURE INTERIEURE DE MACHINE A COULER DES EBAUCHES DE PROFILES DE POUTRELLES

Publication

EP 1497056 B1 20060524 (DE)

Application

EP 03708210 A 20030311

Priority

- DE 10217907 A 20020423
- EP 0302470 W 20030311

Abstract (en)

[origin: WO03090953A1] The invention relates to a method for collecting and evacuating run-off water from the inner arc of the strand guide (8) of a beam blank casting machine, according to which the cast strand (2) is solidified and the required dissipation of heat is achieved, among other things, by sprayed water, whereby run-off water can also collect on the inner arc of the strand (2). The run-off water is collected using a suction head (1). The run-off water that is collected in the suction head is fluidised using fluidisers or momentum inhibitors. The fluidised water is sucked off and the water-air mixture is split into water and air in a separation device. The invention also relates to a device for carrying out said method, comprising at least one suction device that is arranged or can be driven along the strand guide (8), said suction device having an attachable suction head (1) and being equipped with fluidisers. The suction device (4) is driven along the beam blank preliminary section (9) by means of manipulators (7).

IPC 8 full level

B22D 11/124 (2006.01); **B22D 11/00** (2006.01)

CPC (source: EP KR US)

B22D 11/124 (2013.01 - KR); **B22D 11/1248** (2013.01 - EP US)

Cited by

EP2226139A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 03090953 A1 20031106; AT E327066 T1 20060615; AU 2003212331 A1 20031110; AU 2003212331 B2 20090205; BR 0308001 A 20050104; BR 0308001 B1 20110628; CA 2480292 A1 20031106; CA 2480292 C 20100525; CN 100335206 C 20070905; CN 1649686 A 20050803; DE 10217907 A1 20031106; DE 50303483 D1 20060629; EP 1497056 A1 20050119; EP 1497056 B1 20060524; ES 2263958 T3 20061216; JP 2005528219 A 20050922; KR 20040097295 A 20041117; MX PA04010454 A 20041213; PL 205602 B1 20100531; PL 371328 A1 20050613; RU 2004133962 A 20050510; RU 2313419 C2 20071227; TW 200400094 A 20040101; TW I272146 B 20070201; UA 76867 C2 20060915; US 2005211413 A1 20050929; US 7284593 B2 20071023; ZA 200406377 B 20060426

DOCDB simple family (application)

EP 0302470 W 20030311; AT 03708210 T 20030311; AU 2003212331 A 20030311; BR 0308001 A 20030311; CA 2480292 A 20030311; CN 03809196 A 20030311; DE 10217907 A 20020423; DE 50303483 T 20030311; EP 03708210 A 20030311; ES 03708210 T 20030311; JP 2003587566 A 20030311; KR 20047015909 A 20030311; MX PA04010454 A 20030311; PL 37132803 A 20030311; RU 2004133962 A 20030311; TW 92104509 A 20030304; UA 20041109524 A 20030311; US 51224305 A 20050523; ZA 200406377 A 20040812