

Title (en)

Method of positioning an actuator of a fuel injector and apparatus to carry out the method

Title (de)

Verfahren zum Positionieren des Stellantriebs in einem Kraftstoffinjektor und Vorrichtung zur Durchfuehrung des Verfahrens

Title (fr)

Méthode de positionnement d'un actionneur d'un injecteur de carburant et dispositif pour effectuer la méthode

Publication

EP 1505295 B1 20100908 (DE)

Application

EP 04026927 A 20000504

Priority

- DE 19921242 A 19990507
- EP 00943547 A 20000504

Abstract (en)

[origin: DE19921242C1] The method involves applying a voltage to the piezo actuator (2) in the drive corresp. to a predefined idle stroke; surface grinding the actuator housing (3) and base plate (4) with the voltage applied before screwing the piezo actuator into the injector housing (1); and providing a compensation ring (9) between the injector and actuator housings, which is permanently deformed before screwing the actuator into the injector housing by a clamping device with a flat leading side until its thickness is such that a valve element (7) of a servovalve starts to open under the action of the leading side on a transfer element (5).

IPC 8 full level

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CPC (source: EP US)

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