

Title (en)  
Machine and method for simultaneously producing a number of cigarette rods

Title (de)  
Vorrichtung und Verfahren zur gleichzeitigen Herstellung mehrerer Zigarettenstränge

Title (fr)  
Machine et procédé pour la fabrication simultanée de plusieurs tiges de cigarette

Publication  
**EP 1516545 B1 20080716 (DE)**

Application  
**EP 04090355 A 20040916**

Priority  

- EP 04090355 A 20040916
- EP 03090297 A 20030916
- EP 04090024 A 20040124

Abstract (en)  
[origin: EP1516545A1] Several, preferably four, flat stretches of tobacco fleece are distributed onto four berths (14, 15, 16, 17) and guided to two conveying devices (18, 19) each of them fitted with two suction units. Two twin lines are formed and positioned parallel one upon another. They can be processed simultaneously including shaping (34, 35, 36, 37) the wrapping into papers, providing one edge of the paper with glue, and the weighing. The vertical distance between the twin lines is at least of the same dimension as the distance between the two individual lines positioned beside each other.

IPC 8 full level  
**A24C 5/18** (2006.01)

CPC (source: EP)  
**A24C 5/1835** (2013.01)

Citation (examination)  

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- US 4848369 A 19890718 - SIEMS WOLFGANG [DE]
- US 4889138 A 19891226 - HEITMANN UWE [DE], et al
- US 4858626 A 19890822 - NERI ARMANDO [IT]

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