

Title (en)  
Detergent compositions

Title (de)  
Waschmittelzusammensetzung

Title (fr)  
Composition détergente

Publication  
**EP 1516916 A1 20050323 (EN)**

Application  
**EP 04077150 A 20040727**

Priority  
• EP 04077150 A 20040727  
• EP 03077983 A 20030919

Abstract (en)  
A method of preparing a cleaning tablet which has a plurality of discrete regions with differing compositions, characterised in that at least one first region of the tablet is a solid region of compacted particulate material and at least one second region of the tablet is a sprayed region and said method comprising the steps of (a) compressing a particulate composition to form said first region of compacted particulate material; (b) subsequently spraying a liquid composition onto the upper surface of said first region wherein the spraying is limited to said upper surface; and (c) solidifying said liquid composition to form said second phase of the cleaning tablet.

IPC 1-7  
**C11D 17/00**

IPC 8 full level  
**C11D 17/00** (2006.01)

CPC (source: EP)  
**C11D 17/0082** (2013.01)

Citation (search report)  
• [X] EP 0716144 A2 19960612 - UNILEVER PLC [GB], et al  
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• [A] EP 1090981 A1 20010411 - PROCTER & GAMBLE [US]  
• [A] US 2003092596 A1 20030515 - VEERMAN SIMON MARINUS [NL], et al

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Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

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