

Title (en)  
METHOD FOR PRODUCING AN ASSEMBLY COMPRISING SEVERAL MUTUALLY FIRMLY ADHERING ADDITION-POLYMERIZED SILICONE ELEMENTS

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES GEGENSTANDES VON VERSCHIEDENEN ANEINANDER KLEBENDEN, DURCH POLYADDITION HÄRTENDEN SILIKONSCHICHTEN

Title (fr)  
PROCEDE DE REALISATION D UN ENSEMBLE COMPRENANT PLUSIEURS ELEMENTS EN SILICONE RETICULES PAR POLYADDITION ADHERANT FERMEMENT LES UNS AUX AUTRES

Publication  
**EP 1519793 A1 20050406 (FR)**

Application  
**EP 03760050 A 20030617**

Priority  
• FR 0301831 W 20030617  
• FR 0207445 A 20020617

Abstract (en)  
[origin: FR2840910A1] A method of producing an assembly comprising several elements in silicone crosslinked by polyaddition of -SiH groups onto -Si-alkenyl (preferably vinyl) groups which adhere firmly to one another. The method consists of: (I) forming a silicone element using a liquid silicone preparation (A) comprising: (1) one or more POS with -Si-alkenyl (vinyl) groups; (2) one or more POS with -SiH groups; (3) one or more metallic (preferably platinum) catalysts; (4) optionally one or more POS resins bearing -Si-alkenyl groups; (5) optionally a crosslinking inhibitor; (6) optionally one or more adhesion promoters; (7) optionally one or more mineral fillers; (8) optionally one or more functional additives to give specific properties; (II) crosslinking choosing the preparation and crosslinking condition such that the surface density of unreacted alkenyl (vinyl) groups is (per nm<sup>2</sup>) 0.0015, preferably 0.0030 and most preferably 0.0100-0.0040; (III) optionally repeating (I) and (II) n times to obtain n elements (i) adhering one to another; (IV) forming a silicone element (ii) by contacting it or the last element (i) with a liquid silicone preparation (B) containing components of the same type as those in the first preparation; and (V) crosslinking to obtain a crosslinked silicone element (ii) adhering to element (i). Independent claims are included for a liquid silicone formulation usable as preparation (A) and for a multilayer crosslinked silicone elastomer coating obtainable by the method with a layer delamination resistance above 1N/cm, preferably above 2 N/cm and more preferably above 3 N/cm.

IPC 1-7  
**B05D 1/38**; C08J 5/12; C08J 7/04

IPC 8 full level  
**B05D 7/24** (2006.01); **B05D 1/38** (2006.01); **C08J 5/12** (2006.01); **C09J 11/06** (2006.01); **C09J 183/04** (2006.01); **C09J 183/14** (2006.01)

CPC (source: EP US)  
**B05D 1/38** (2013.01 - EP US); **C08J 5/12** (2013.01 - EP US); **C08J 2383/04** (2013.01 - EP US); **Y10T 428/31663** (2015.04 - EP US)

Cited by  
US8287685B2

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR

DOCDB simple family (publication)  
**US 2006046077 A1 20060302**; **US 7572514 B2 20090811**; AT E393670 T1 20080515; AU 2003255678 A1 20031231; CN 100345638 C 20071031; CN 1662310 A 20050831; DE 60320650 D1 20080612; DE 60320650 T2 20090610; EP 1519793 A1 20050406; EP 1519793 B1 20080430; ES 2305504 T3 20081101; FR 2840910 A1 20031219; FR 2840910 B1 20040827; JP 2005529734 A 20051006; WO 03106054 A1 20031224

DOCDB simple family (application)  
**US 51840405 A 20050805**; AT 03760050 T 20030617; AU 2003255678 A 20030617; CN 03814089 A 20030617; DE 60320650 T 20030617; EP 03760050 A 20030617; ES 03760050 T 20030617; FR 0207445 A 20020617; FR 0301831 W 20030617; JP 2004512937 A 20030617