

Title (en)
MEASURING DEVICE

Title (de)
MESSVORRICHTUNG

Title (fr)
DISPOSITIF DE MESURE

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Application
EP 03706196 A 20030314

Priority
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• CH 4462002 A 20020314

Abstract (en)
[origin: WO03076099A1] The invention relates to a measuring device (60) for angles (α) on machined edges or apexes (48) of a workpiece (28), comprising a continuous groove (26) for receiving an edge or an apex (48). At least two rod-shaped measuring probes (38) run perpendicularly in pairs outside the groove (26) and can be displaced against the resistance of a spring (40) in the y-direction by the workpiece (28) that rests on said probes. A device (66) for recording the relative displacement of the measuring probes (38) is located opposite the measuring device (60) in the y-direction. Finally, the measuring device (60) also comprises a mechanical-electrical measuring transducer (68) for generating signals from the longitudinal displacement of the measuring probes (38) and a processor (70) comprising a stored calibration matrix for angles (α) that are to be set. According to one basic application, the measuring device is integrated into a bending die (24) of a folding press (10) and can measure bending angles (α). A calibration matrix can be generated for the measuring device (60).

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