

Title (en)

Machine and method for shaping containers

Title (de)

Vorrichtung und Verfahren zum Umformen von Behältern

Title (fr)

Dispositif et procédé de formage de récipients

Publication

**EP 1531017 A1 20050518 (EN)**

Application

**EP 03380261 A 20031111**

Priority

EP 03380261 A 20031111

Abstract (en)

A machine for shaping metal cylinders, comprising: a turntable (1) configured to receive metal cylinders (100) with one open end, and to rotate stepwise, such that the cylinders go through a plurality of shaping positions (32); and a tool-rack table (2) carrying a plurality of shaping tools (21), the machine being provided with means for axially shifting the tool-rack table between a standstill position, in which the tools (21) are separated from the cylinders (100) on the turntable, and a contact position, in which the tools (21) come into contact with the cylinders (100). <??>At least a plurality of the tools (21) are provided with means for axially shifting the tool with regard to the tool-rack table (2), such that the total shifting ( $X + Y$ ) of the tool towards the turntable corresponds to the sum of the shifting of the tool-rack table (X) from the standstill position and the shifting (Y) of the tool (21) with regard to the tool-rack table (2). <??>The invention also refers to a method. <IMAGE> <IMAGE>

IPC 1-7

**B21D 51/26**

IPC 8 full level

**B21D 51/26** (2006.01)

CPC (source: EP)

**B21D 51/2615** (2013.01)

Citation (search report)

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