

Title (en)

PRODUCTION METHOD FOR A GAS DISCHARGE DEVICE

Title (de)

HERSTELLUNGSVERFAHREN FÜR GASENTLADUNGSVORRICHTUNG

Title (fr)

PROCEDE DE FABRICATION D'UN DISPOSITIF A DECHARGE GAZEUSE

Publication

EP 1532648 A2 20050525 (DE)

Application

EP 03740011 A 20030522

Priority

- DE 0301655 W 20030522
- DE 10225612 A 20020607

Abstract (en)

[origin: DE10225612A1] The gas discharge lamp may have open gas inlet and outlet channels and is placed inside a chamber (10) in a metal block (2). A flat metal plate (3) is placed over the chamber to seal it. Channels (5,9) leading from the ends of the chamber are in communication with a gas inlet (E) and a gas outlet (A). There are vacuum channels (6) which enable the lid to be sucked down into close contact with the metal block. Heaters (4) in the block and (8) on the lid raise the temperature in the chamber to 500 degrees C to soften the material of the lamp and seal it. The chamber may be flushed with dry air, and then with a mixture of He, Ne and Xe.

IPC 1-7

H01J 9/395; H01J 9/40

IPC 8 full level

H01J 11/50 (2012.01); **H01J 9/24** (2006.01); **H01J 9/38** (2006.01); **H01J 9/395** (2006.01); **H01J 9/40** (2006.01)

CPC (source: EP KR US)

H01J 9/247 (2013.01 - EP US); **H01J 9/38** (2013.01 - EP US); **H01J 9/395** (2013.01 - EP US); **H01J 11/50** (2013.01 - KR)

Designated contracting state (EPC)

DE

DOCDB simple family (publication)

DE 10225612 A1 20031218; CA 2488707 A1 20031218; CN 1675736 A 20050928; CN 1675736 B 20101013; EP 1532648 A2 20050525;
JP 2005529459 A 20050929; KR 100810167 B1 20080307; KR 20050004291 A 20050112; MY 137419 A 20090130; TW 200401328 A 20040116;
TW I301993 B 20081011; US 2006025033 A1 20060202; US 7261610 B2 20070828; WO 03105178 A2 20031218; WO 03105178 A3 20050331

DOCDB simple family (application)

DE 10225612 A 20020607; CA 2488707 A 20030522; CN 03819097 A 20030522; DE 0301655 W 20030522; EP 03740011 A 20030522;
JP 2004512157 A 20030522; KR 20047019823 A 20030522; MY PI20032072 A 20030604; TW 92114719 A 20030530; US 51668004 A 20041206