

Title (en)

METHOD FOR MAKING A PLASTIC PART HAVING A NECK PROVIDED WITH A DISPENSING ORIFICE DESIGNED TO BE CLOSED WITH A CAP

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES KUNSTSTOFFTEILS MIT EINEM MIT EINER AUSGABEÖFFNUNG VERSEHENEN HALS, DIE ZUM VERSCHLUSS MIT EINER KAPPE AUSGEFÜHRT IST

Title (fr)

PROCEDE DE FABRICATION D'UNE PIECE EN MATIERE PLASTIQUE AYANT UN GOULOT MUNI D'UN ORIFICE DE DISTRIBUTION DESTINE A ETRE OBTURE PAR UN BOUCHON

Publication

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Application

**EP 03769528 A 20030826**

Priority

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Abstract (en)

[origin: WO2004020168A2] The invention concerns a method for making by compression moulding plastic parts having a neck provided with a dispensing orifice comprising a first step which consists in producing a plastic blank (820) and a second step which consists in compressing said blank, wherein the moulding cavities are so designed that said neck, once moulded, has a summital wall including a cleavable zone with a notch whereof the outline delimits the desired shape for the orifice. The notch has a typically U-shaped or V-shaped cross-section, oriented in a direction substantially parallel to the neck axis. The neck, at least at the cleavable zone, is shaped by compression moulding of said blank between a first rigid mobile part (835) and a second mobile part (830+805), less rigid than the first mobile part, for example made of plastic material. Preferably, the neck is overmoulded directly on the cap which is designed to close the orifice.

IPC 1-7

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IPC 8 full level

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IPC 8 main group level

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