

Title (en)

Enamelled watch face with driven-in feet and its process of fabrication

Title (de)

Emailliertes Zifferblatt mit eingeschlagenen Füßen und Herstellungsverfahren dafür

Title (fr)

Cadran émaillé avec pieds chassés et son procédé de fabrication

Publication

**EP 1538493 B1 20080507 (FR)**

Application

**EP 03027696 A 20031203**

Priority

EP 03027696 A 20031203

Abstract (en)

[origin: EP1538493A1] The dial has a ceramic upper unit (1a) having enamel layers (3) on its outer surface. A ceramic lower unit (1b) is provided with a hole (2) to receive a steady-pin (9) by sticking and/or pressing, before assembling the two units by a glue joint (4) and a peripheral weld (6). The two units have same dimensions and have same thickness of about 0.4 to 0.5 millimeters. An independent claim is also included for a method of manufacturing an enameled dial with pressed steady-pin.

IPC 8 full level

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CPC (source: EP)

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Cited by

EP2400354A1; CN103576530A; CN112947029A; JP2021092551A; EP2503414A1; EP2503415A1; CN102692861A; US9012016B2; WO2011161080A1; EP3835880A1; US11340556B2

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