

Title (en)

METHOD FOR THE PRODUCTION OF COATED DETERGENT OR CLEANSING AGENT PORTIONS

Title (de)

VERFAHREN ZUR HERSTELLUNG UMHÜLLTER WASCH-ODER REINIGUNGSMITTEL-PORTIONEN

Title (fr)

PROCEDE DE PRODUCTION DE DOSES DE PRODUIT DE LAVAGE OU DE NETTOYAGE ENVELOPPEES

Publication

**EP 1543100 B1 20060426 (DE)**

Application

**EP 03798910 A 20030918**

Priority

- DE 10245260 A 20020927
- EP 0310370 W 20030918

Abstract (en)

[origin: WO2004031338A1] Disclosed is a simple and universally applicable method for producing detergent or cleansing agent portions that are tightly coated with water-soluble coatings. The inventive method comprises the following steps: a water-soluble bottom film is placed upon a conveyor chain or a molding tool; one or several detergent or cleansing agent portion/s is/are disposed on the bottom film; a water-soluble top film is placed upon the detergent or cleansing agent portion/s that lie/s on top of the bottom film; the top film is fixed onto the bottom film such that the detergent or cleansing agent portion/s is/are enclosed; the films are sealed and optionally cut.

IPC 8 full level

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