

Title (en)
SLUG FLOAT-UP PREVENTING MECHANISM

Title (de)
MECHANISMUS ZUR VERHINDERUNG VON AUFSCHWEMMEN VON MELALLTEILEN

Title (fr)
SYSTEME EMPECHANT L'ELEVATION DE LA PIECE DECOUPEE

Publication
EP 1550521 B1 20180425 (EN)

Application
EP 03730852 A 20030606

Priority
• JP 0307205 W 20030606
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• JP 2002323501 A 20021107

Abstract (en)
[origin: EP1550521A1] A scrap floating prevention mechanism comprises: a die holder 23 formed with a first communication pipe which sends compressed fluid; a mounting table 7 formed with a second communication pipe 30 which comes into communication with the first communication pipe and which sends compressed fluid to the first communication pipe, the die holder 23 being placed on and fixed to the mounting table 7; and a fluid injecting member which is formed with a plurality of inclined injecting pipes 32 for injecting compressed fluid from the first communication pipe and which is provided below the die. <IMAGE>

IPC 8 full level
B21D 28/34 (2006.01); **B21D 28/36** (2006.01); **B21D 45/00** (2006.01); **B21D 45/04** (2006.01); **B21D 45/08** (2006.01)

CPC (source: EP US)
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