

Title (en)

METHOD FOR PRODUCING A PLASTIC PIT-FLOOR ELEMENT

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES GRUBENBODENELEMENTS AUS KUNSTSTOFF

Title (fr)

PROCEDE DE PRODUCTION D'UN ELEMENT DE PLANCHER DE FOSSE EN PLASTIQUE

Publication

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Application

**EP 03766784 A 20030804**

Priority

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Abstract (en)

[origin: WO2004013421A1] A method for producing a plastic pit-floor element for a pit, in particular an inspection pit. The pit-floor element has one or more connection features for one or more lines. The method comprises the steps of : -(a)- providing a plastic shell part having a top surface which comprises at least one channel which is open at the top and the top surfaces which adjoin the top edge of the channel, :-(b)- providing a plastic shaft part having an annular wall, :-(c)- positioning the shell part in the shaft part, :-(d)- fixing the shell part to the annular wall of the shaft part, :-(e)- forming at least one opening in the shaft part and, aligned with this, an opening in the shell part, and :-(f)- positioning a pipe part, and connecting it in a watertight manner, in the aligned openings, in such a manner that the inwardly directed end of the pipe part adjoins the shell part in a watertight manner and the other end of the pipe part extends at least as far as the shaft part, where it forms a connection feature for a line which is to be connected

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