

Title (en)

METHOD AND SYSTEM OF WELDING A FUEL TANK FOR A MOTORCYCLE

Title (de)

VERFAHREN UND SYSTEM ZUM SCHWEISSEN EINES MOTORRAD-TANKES

Title (fr)

METHODE ET SYSTEME DE SOUDAGE D'UN RESERVOIR DE CARBURANT DE MOTOCYCLETTE

Publication

EP 1552900 B1 20111005 (EN)

Application

EP 03792679 A 20030813

Priority

- JP 0310297 W 20030813
- JP 2002241528 A 20020822
- JP 2002241535 A 20020822

Abstract (en)

[origin: EP1552900A1] A plurality of attachments (24) having springs (64) hold the outer plate (14) of a fuel tank (12), and an inner jig (20) positions the inner plate (16). The attachments (24) are attached to clamp arms (26) which is opened/closed by cylinders (28). When the overlap portion between the outer and inner plates (14, 16) is welded, the thermal deformation caused by welding is accommodated by the springs (64). The attachments (24) are spaced from the fuel tank (12) in the order in which the welding point is approached. <IMAGE>

IPC 8 full level

B23K 9/00 (2006.01); **B23K 37/04** (2006.01); **B62J 35/00** (2006.01)

CPC (source: EP US)

B23K 9/0026 (2013.01 - EP US); **B23K 37/0435** (2013.01 - EP US); **B23K 37/0443** (2013.01 - EP US); **B62J 35/00** (2013.01 - EP US); **B23K 2101/006** (2018.07 - EP US)

Cited by

CN105479091A; CN103551776A; CN108237369A; CN102229031A; FR2909576A1; CN103817477A; CN104227306A; CN103223564A; CN105598622A; CN105562994A; CN105666013A; US8220698B2; WO2008068397A1

Designated contracting state (EPC)

ES IT

DOCDB simple family (publication)

EP 1552900 A1 20050713; **EP 1552900 A4 20080827**; **EP 1552900 B1 20111005**; AU 2003255026 A1 20040311; US 2006151572 A1 20060713; US 2009206146 A1 20090820; US 7544912 B2 20090609; WO 2004018135 A1 20040304

DOCDB simple family (application)

EP 03792679 A 20030813; AU 2003255026 A 20030813; JP 0310297 W 20030813; US 38670209 A 20090422; US 52512405 A 20050218