

Title (en)

ENAMEL DIAL FOR WATCH AND METHOD FOR MAKING AN ENAMEL DIAL

Title (de)

EMAILLIERTES UHRENZIFFERBLATT UND VERFAHREN ZUR HERSTELLUNG

Title (fr)

CADRAN EMAIL POUR MONTRE ET PROCEDE DE FABRICATION D'UN CADRAN EMAIL

Publication

**EP 1554415 A2 20050720 (FR)**

Application

**EP 03750226 A 20031017**

Priority

- EP 03750226 A 20031017
- CH 0300678 W 20031017
- EP 02405902 A 20021022

Abstract (en)

[origin: EP1413649A1] The dial has a non-circular shaped substrate made of decarbonized steel whose thickness is about 0.45 millimeter. Front and back sides of the substrate are covered with an adhesive agent and a thickness of white enamel extends in the front side. The agent is mass enamel and a part of the white enamel is covered with decoration or painted inscriptions. A thickness of flux of completion covers the white enamel and inscriptions. An Independent claim is also included for a manufacturing process of an enamel dial for a watch of non circular form.

IPC 1-7

**C23D 5/06**

IPC 8 full level

**C23D 5/06** (2006.01); **G04B 19/12** (2006.01)

CPC (source: EP)

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