

Title (en)

METHOD FOR PRODUCING WASHING AND CLEANING AGENTS IN THE FORM OF FILLED MOULDED BODIES II

Title (de)

VERFAHREN ZUR HERSTELLUNG BEFÜLLTER WASCH- UND REINIGUNGSMITTELFORMKÖRPER II

Title (fr)

PROCEDE POUR PRODUIRE DES CORPS MOULES DETERGENTS ET NETTOYANTS GARNIS II

Publication

EP 1563052 B1 20060607 (DE)

Application

EP 03811371 A 20031112

Priority

- DE 10254314 A 20021121
- EP 0312624 W 20031112

Abstract (en)

[origin: WO2004046298A2] The invention relates to a series-production method for the rapid, clean and reliable production of filled moulded bodies. Said method comprises the following steps: a) a particulate premix is compressed to form a compressed part (base moulded body) comprising at least one cavity, b) at least one active ingredient is introduced into the cited cavity in a liquid, gelatinous, pasty or solid form, and c) the openings of the (filled) cavities are sealed with a film. Labels adapted to the size of the surface of the tablet are cut out of the film and held by means of a vacuum, whereafter the surface of the tablet and/or the lower side of the labels is provided with an adhesive, and the labels are stuck to the tablets.

IPC 8 full level

C11D 17/00 (2006.01); **C11D 11/00** (2006.01)

CPC (source: EP US)

C11D 17/0078 (2013.01 - EP US); **B27N 1/00** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 2004046298 A2 20040603; **WO 2004046298 A3 20040715**; AT E329004 T1 20060615; AU 2003302123 A1 20040615; AU 2003302123 A8 20040615; DE 10254314 A1 20040609; DE 10254314 B4 20041014; DE 50303740 D1 20060720; EP 1563052 A2 20050817; EP 1563052 B1 20060607; ES 2266918 T3 20070301; US 2005225003 A1 20051013

DOCDB simple family (application)

EP 0312624 W 20031112; AT 03811371 T 20031112; AU 2003302123 A 20031112; DE 10254314 A 20021121; DE 50303740 T 20031112; EP 03811371 A 20031112; ES 03811371 T 20031112; US 13422405 A 20050520