

Title (en)

METHOD FOR MAKING A HOLD-DOWN BRACKET, CORRESPONDING CUT OUT BLANK AND BRACKET

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER HALTEPLATTE SOWIE ZUSCHNITT UND DEMENTSPRECHENDE HALTEPLATTE

Title (fr)

PROCEDE DE FABRICATION D'UNE PLATINE DE FIXATION, FLAN DECOUPE ET PLATINE CORRESPONDANTS

Publication

**EP 1572390 A1 20050914 (FR)**

Application

**EP 03786008 A 20031117**

Priority

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- FR 0214873 A 20021127

Abstract (en)

[origin: FR2847495A1] The method of making a mounting bracket for an upright involves stamping a blank out of steel sheet to define a rectangular central part (11) and two side plates each including a wing (12,13) bordered laterally by a flange (16,17) with a slot (16A,17A). Each flange has a tongue (22,23) to fit onto a rectangular opening (24,25) in the other wing. The blank is folded to form the bracket. Claims include a bracket made by the method.

IPC 1-7

**B21D 39/02**; F16S 5/00; E04F 13/00; B21D 53/40; E04B 1/26; E04B 1/38

IPC 8 full level

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CPC (source: EP US)

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Cited by

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**US 2006174580 A1 20060810**; **US 7461493 B2 20081209**; AT E333331 T1 20060815; AU 2003295016 A1 20040623; CA 2504146 A1 20040617; CA 2504146 C 20090324; DE 60306959 D1 20060831; DE 60306959 T2 20070125; DK 1572390 T3 20061113; EP 1572390 A1 20050914; EP 1572390 B1 20060719; ES 2268463 T3 20070316; FR 2847495 A1 20040528; FR 2847495 B1 20050218; MX PA05005394 A 20051018; PL 205882 B1 20100630; PL 377760 A1 20060220; WO 2004050273 A1 20040617

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