

Title (en)

Method for hydroforming a hollow body having at least a branch portion, and apparatus used for carrying out this method

Title (de)

Verfahren und Vorrichtung zum Innenhochdruckumformen eines Hohlkörpers mit mindestens einer Abzweigung

Title (fr)

Procédé et dispositif d'hydroformage d'un corps creux avec au moins une partie ramifiée

Publication

EP 1579931 A1 20050928 (EN)

Application

EP 04425207 A 20040324

Priority

EP 04425207 A 20040324

Abstract (en)

A method and an apparatus for hydroforming a hollow body (4) with at least a branch portion (24) includes a step of hydroforming a protrusion on a wall of a hollow body, which protrusion is for defining the branch portion, a step of shearing the end wall (22a) of the protrusion (22) and a step of outwardly deforming the circumferential edge of the opening (22b) formed by the shearing step, all the above mentioned steps being performed within a hydroforming die.

IPC 1-7

B21D 26/02

IPC 8 full level

B21D 26/035 (2011.01)

CPC (source: EP)

B21D 26/035 (2013.01)

Citation (search report)

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- [X] PATENT ABSTRACTS OF JAPAN vol. 2002, no. 02 2 April 2002 (2002-04-02)

Cited by

EP2745951A1; WO2014096988A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

EP 1579931 A1 20050928; EP 1579931 B1 20070613; AT E364460 T1 20070715; DE 602004006956 D1 20070726;
DE 602004006956 T2 20071018

DOCDB simple family (application)

EP 04425207 A 20040324; AT 04425207 T 20040324; DE 602004006956 T 20040324