

Title (en)  
Tin plating electrolyte composition and method for electroplating surfaces with tin

Title (de)  
Elektrolytzusammensetzung und Methode zum Elektroplattieren mit Zinn

Title (fr)  
Composition électrolytique et procédé de plaquage d'étain

Publication  
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Application  
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Priority  
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Abstract (en)  
[origin: EP1580304A1] The invention refers to a composition and method of electrolytic tinning in continuous a steel strip or plate with an electrolyte composition comprising the following components (g/l): Tin (in a form of tin sulfamate) 50-90 Sulfamic acid, free 40-100 Sulfates, in a form of  $\text{SO}_4^{2-}$  0-15 Nitrogen-bearing block polymer 1-6 said block polymer being a copolymer of propylene oxide and ethylene oxide with molecular weight of 3950 to 6450 and "number of ethylene oxide links-to-number of propylene oxide links" ratio of 1.4-1.2:1.0 at initial buildup of required number of links from propylene oxide followed by oxyethylation.

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