

Title (en)
Method for manufacturing a multi-ply fibrous cellulosic product

Title (de)
Verfahren zum Herstellen eines mehrlagigen Zellulosefaserprodukts

Title (fr)
Procédé de fabrication d'un produit cellulosique fibreux multiplis

Publication
EP 1584458 B1 20100317 (FR)

Application
EP 05290711 A 20050331

Priority
FR 0403750 A 20040409

Abstract (en)
[origin: EP1584458A1] To produce a multi-layer cellulose fiber web, for use as table napkins or handkerchiefs, at least one web layer (201) is embossed between an embossing (210) and a pressure (212) roller, and a glue is applied to the embossed relief peaks in the layer as it is carried by the embossing roller through a glue station(214) where a roller (214') transfers the glue. A second layer (202) is applied to the glued embossed peaks. A third layer (203) is glued (216) and applied by a structured roller (215) with a further embossing pattern, to be carried through a gap between the embossing roller and a further press roller (218) which bonds the layers together with an embossed pattern.

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