Title (en)

METHOD FOR CONTROLLING A BLISTER PACKAGING MACHINE

Title (de)

VERFAHREN ZUR STEUERUNG EINER BLISTER-VERPACKUNGSMASCHINE

Title (fr)

PROCEDE DE COMMANDE D'UNE MACHINE DE CONDITIONNEMENT SOUS BLISTER

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Application

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Priority

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Abstract (en)

[origin: WO2004065223A1] The invention relates to a method for controlling a blister packaging machine comprising at least one work station working in a clock-pulsed manner. In a work cycle, at least one first adjusting movement is carried out during a period TV1 followed by a treatment state during a period TB wherein a product and/or material is treated. A second adjusting movement is carried out during a period TV2, followed by a rest state during a period TR . The periods TV1, TB, TV2 and TR and a clock pulse rate R (= pulses/min) of the packaging machine are preset and at least the clock pulse rate R can be altered to form a modified clock pulse rate RV by means of an input device. According to the invention, a cycle time difference T< >arising from the modified clock< >pulse rate< >RV is used essentially to modify the duration< >TR of< >the rest state. Preferably, the periods< >TV1<, >TB<, >and TV2< >remain unchanged when a modified< >clock pulse rate RV is inputted<.>

IPC 8 full level

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