

Title (en)  
METHOD FOR THE PRODUCTION OF PISTON-TYPE ACCUMULATORS

Title (de)  
VERFAHREN ZUM HERSTELLEN VON KOLBENSPEICHERN

Title (fr)  
PROCEDE DE REALISATION D'ACCUMULATEURS HYDRAULIQUES

Publication  
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Application  
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Abstract (en)  
[origin: WO2004067968A1] The invention relates to a method for producing piston-type accumulators comprising an accumulator housing (10) and a separating piston which can be displaced in a longitudinal direction inside the accumulator housing (10) and separates two working spaces located therein. The end faces of the accumulator housing are sealed by means of one respective cover part (20). Previously known production methods are further improved due to the fact that the cover part (20) is fixed on one side (40) thereof via the free longitudinal edge (32) of the accumulator housing (10), which is displaced towards the cover part (20) in order to do so, such that a functionally and positionally secure connection of a cover part is ensured within the housing of a piston-type accumulator without using standard threaded connections.

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