

Title (en)

Method for the continuous production of longitudinally seam welded metal tubes

Title (de)

Verfahren zur kontinuierlichen Herstellung von längsnahtgeschweissten metallischen Röhren

Title (fr)

Procédé de fabrication en continu de tuyaux métalliques soudés longitudinalement

Publication

**EP 1595610 B1 20120229 (DE)**

Application

**EP 04291191 A 20040507**

Priority

EP 04291191 A 20040507

Abstract (en)

[origin: EP1595610A1] The machine to form a continuously welded metal tube has a feed for the metal strip to a water cooled die chamber (9). The die chamber has a diamond shaping former ring (8) to form the strip into a tube with a longitudinal slot. The slot is closed by a welding head to form a closed tube. An outlet for a shielding gas can be formed between the welder and the former ring.

IPC 8 full level

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