

Title (en)

Method of producing a gas boiler, and gas boiler so produced

Title (de)

Verfahren zum Herstellen eines Gaskessels, und ein solcher Gaskessel.

Title (fr)

Méthode de production d'une chaudière à gaz et une telle chaudière à gaz

Publication

EP 1600708 B1 20110413 (EN)

Application

EP 05104398 A 20050524

Priority

IT MI20041044 A 20040525

Abstract (en)

[origin: EP1600708A1] A method of producing a gas boiler (1) having a water/fume heat exchanger (4), in turn having a casing (8) and a pipe (9) housed inside the casing (8), includes cutting a straight pipe length (18) having fins (20, 21, 22, 23) and of a given length (L1) to form the pipe (9); removing the fins (20, 21, 22, 23) from opposite end portions (18a) of the pipe length (18); coiling the pipe length (18) about an axis (A2); and forming fittings directly on the end portions (18a) of the pipe length (18) to facilitate connection of the pipe (9) to a water circuit (7) outside the heat exchanger (4). <IMAGE> <IMAGE>

IPC 8 full level

F24H 1/43 (2006.01)

CPC (source: EP)

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Citation (examination)

DE 10242643 A1 20040325 - HEATEC THERMOTECHNIK GMBH [DE]

Cited by

EP3141841A1; WO2010140174A1; CN100449220C; ITMI20101505A1; IT201800010317A1; ITMI20100626A1; CN105650636A; US2008219086A1; US8794820B2; ITMI20101729A1; EP2434227A3; ITUB20153466A1; EP2375183A1; WO2011128764A1; US8028746B2; EP2434227A2; EP3770528A3; CN113375334A; DE102011016565A1; EP3141839A1; EP3141840A1

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