

Title (en)

METHOD FOR TREATING THE INNER SURFACE OF A TUBE

Title (de)

VERFAHREN ZUR BEHANDLUNG DER INNENFLÄCHEN EINES ROHRS

Title (fr)

PROCEDE SERVANT A TRAITER LA SURFACE INTERIEURE D'UN TUBE

Publication

**EP 1601472 B1 20080319 (EN)**

Application

**EP 04713921 A 20040224**

Priority

- FI 2004000086 W 20040224
- FI 20030344 A 20030307

Abstract (en)

[origin: WO2004078372A1] The invention relates to a method for manufacturing copper or copper alloy tube, which method includes an extrusion step and at least one working step in order to work the tube to its final size, and according to which method the inner surface of the tube is subjected to a cleaning treatment. According to the method, the cleaning treatment is carried out on the inner surface of the extruded tube before the tube is worked to its final size.

IPC 8 full level

**B08B 9/02** (2006.01); **B08B 9/027** (2006.01); **B08B 9/04** (2006.01); **B21C 23/08** (2006.01); **B21C 37/06** (2006.01); **B21C 43/00** (2006.01); **C22F 1/08** (2006.01)

CPC (source: EP)

**B08B 9/0328** (2013.01); **B08B 9/0436** (2013.01); **B21C 23/085** (2013.01); **B21C 37/06** (2013.01); **B21C 43/00** (2013.01)

Citation (examination)

JP H08213812 A 19960820 - SUMITOMO ELECTRIC INDUSTRIES

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR

DOCDB simple family (publication)

**WO 2004078372 A1 20040916**; AT E389466 T1 20080415; DE 602004012535 D1 20080430; DE 602004012535 T2 20090507; EA 007545 B1 20061027; EA 200501239 A1 20060224; EP 1601472 A1 20051207; EP 1601472 B1 20080319; ES 2303941 T3 20080901; FI 115120 B 20050315; FI 20030344 A0 20030307; FI 20030344 A 20040908; TW 200500154 A 20050101

DOCDB simple family (application)

**FI 2004000086 W 20040224**; AT 04713921 T 20040224; DE 602004012535 T 20040224; EA 200501239 A 20040224; EP 04713921 A 20040224; ES 04713921 T 20040224; FI 20030344 A 20030307; TW 93105087 A 20040227