

Title (en)

METHOD OF PRODUCING A FOLDED, CLOSED BOOKLET WHICH IS GLUED AT THE CENTRAL FOLD THEREOF

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER BROSCHEURE, IN DER MITTELFALTE GEKLEBT, GEFALTET, GESCHLOSSEN

Title (fr)

PROCEDE D'ELABORATION D'UN LIVRET COLLE AU PLI CENTRAL, REPLIE, FERME

Publication

**EP 1603756 A1 20051214 (FR)**

Application

**EP 04716622 A 20040303**

Priority

- FR 2004000490 W 20040303
- FR 0303088 A 20030313

Abstract (en)

[origin: FR2852268A1] The process involves superimposing sheets of papers and folding the sheets in traversal line of adhesion in their center to form a central hinge (1). Symmetrical sheets (2) are joined around the hinge to form an end flap (4a) and a central flap (4b). An internal side of the end flap is folded to be superimposed on that of the central flap. The internal faces of the flaps receive a line of fugitive paste to close the booklet. The symmetric layers comprise a bending line (3) that is perforated at the center for facilitating the detachment of the end flap after folding the booklet.

IPC 1-7

**B42C 9/00; B42D 1/00**

IPC 8 full level

**B42C 9/00** (2006.01); **B42D 1/00** (2006.01)

CPC (source: EP US)

**B42C 9/00** (2013.01 - EP US); **B42C 9/0006** (2013.01 - EP US); **B42C 9/0018** (2013.01 - EP US); **B42C 9/0081** (2013.01 - EP US);  
**B42D 1/006** (2013.01 - EP US)

Citation (search report)

See references of WO 2004082957A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

**FR 2852268 A1 20040917; FR 2852268 B1 20060203**; AU 2004222118 A1 20040930; CA 2518693 A1 20040930; CN 1761574 A 20060419;  
EP 1603756 A1 20051214; JP 2006520279 A 20060907; US 2006210377 A1 20060921; WO 2004082957 A1 20040930

DOCDB simple family (application)

**FR 0303088 A 20030313**; AU 2004222118 A 20040303; CA 2518693 A 20040303; CN 200480006876 A 20040303; EP 04716622 A 20040303;  
FR 2004000490 W 20040303; JP 2006505684 A 20040303; US 54926305 A 20050912