

Title (en)
Stacking-type, multi-flow, heat exchangers and methods for manufacturing such heat exchangers

Title (de)
Gestapelte mehrflutige Wärmetauscher und Verfahren zu deren Herstellung

Title (fr)
Echangeurs de chaleur à empilage à passages multiples et leur procédé de fabrication

Publication
EP 1610080 A2 20051228 (EN)

Application
EP 05253669 A 20050614

Priority
JP 2004183613 A 20040622

Abstract (en)
A stacking-type, multi-flow, heat exchanger (1) includes heat transfer tubes (2) and outer fins (3) stacked alternatively. Each heat transfer tube (2) is formed by connecting a pair of tube plates (30), and each heat transfer tube includes a raised portion (45,46) fixing the pair of tube plates (30) to each other. The raised portions (45,46) are formed by elongating or raising a portion of the pair of tube plates (30) substantially simultaneously at a position at which a pair of holes (41), each of which is formed through one tube plate (30) beforehand, are aligned. Complicated steps, such as inserting a raised portion into a hole, are not necessary. The number of types of tube plates (30) also may be reduced. Moreover, the efficiency of assembling a heat transfer tube when fixing a pair of tube plates to each other may be significantly increased.

IPC 1-7
F28D 1/03

IPC 8 full level
F28D 1/03 (2006.01)

CPC (source: EP US)
F28D 1/0333 (2013.01 - EP US); **F28D 2021/0085** (2013.01 - EP US)

Citation (applicant)
JP S55126580 U 19800908

Citation (examination)
• JP S55126580 U 19800908
• JP H11239834 A 19990907 - UNIPRES CORP, et al

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)
EP 1610080 A2 20051228; EP 1610080 A3 20061213; CA 2510431 A1 20051222; CN 1712875 A 20051228; JP 2006010102 A 20060112; US 2005279485 A1 20051222

DOCDB simple family (application)
EP 05253669 A 20050614; CA 2510431 A 20050621; CN 200510079075 A 20050622; JP 2004183613 A 20040622; US 15013905 A 20050613