

Title (en)

Synchronized control system of a line of machines, particularly presses

Title (de)

Vorrichtung zur synchronisierten Steuerung einer Reihe von Maschinen, insbesondere von Pressen

Title (fr)

Dispositif de commande synchronisée d'une chaîne de machines, en particulier de presses

Publication

**EP 1615090 A1 20060111 (EN)**

Application

**EP 04380144 A 20040710**

Priority

EP 04380144 A 20040710

Abstract (en)

"Synchronized control system of a line of presses or analogous machines with said line of presses comprising a plurality of presses (P1,P2,...,Pn), with each line of presses (P1,P2,...,Pn) comprising a slide (M1,M2,...,Mn) that performs a cyclical movement that can be represented by a cyclogram, and a plurality of piece transfer devices (C1,C2,...,Cn-1) positioned between the presses (P1,P2,...,Pn). For each piece transfer device (Ci) an optimal piece collection path (rori) in relation to cyclogram of the slide (Mi) of the press (Pi) immediately upstream is set in addition to an optimal piece positioning path (roci) in relation to the cyclogram of the slide (Mi+1) of the press (Pi+1) immediately downstream so that synchronisation is achieved by adjusting the path (ri) of each piece transfer device (Ci) to said piece collection path (rori) and to said piece positioning path (roci)."

IPC 8 full level

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Citation (search report)

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