

Title (en)

Method for manufacturing wooden elements having a grain imitating the natural wood grain

Title (de)

Verfahren zur Herstellung von Holzelementen mit einer eine Naturholzmaserung nachbildenden Maserung

Title (fr)

Procédé de production d'éléments en bois avec une structure veinée rassemblant à celle du bois naturel

Publication

EP 1616680 A1 20060118 (DE)

Application

EP 05450100 A 20050607

Priority

AT 11942004 A 20040714

Abstract (en)

Several thin rectangular layers of veneer (1) are sandwiched and then stuck together under pressure between top (2) and bottom (3) dies of a press to form curved die-cast parts (4), which are laid on one another and pressed together in such a way as to separate the wooden parts in layers. The die-cast parts are curved in both lengthwise and cross-wise directions of the veneer layers, so that these layers form a three-dimensional, waved upper surface and the wooden parts, to achieve a grained finish, are separated from the die-cast part.

IPC 8 full level

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Citation (search report)

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