

Title (en)
Sintered valve guide and manufacturing method thereof

Title (de)
Gesinterte Ventilschaftfführung und Verfahren zur Herstellung davon

Title (fr)
Guide de soupape fritté et procédé de sa fabrication

Publication
EP 1619263 B1 20190424 (EN)

Application
EP 05015445 A 20050715

Priority
JP 2004209064 A 20040715

Abstract (en)
[origin: EP1619263A1] Disclosed is a sintered valve guide guide formed of a sintered alloy consisting essentially of 3.5 to 5 % copper, 0.3 to 0.6 % tin, 0.04 to 0.15 % phosphorus, 1.5 to 2.5 % carbon and the balance iron, by mass, and as occasion needs, further containing 0.46 to 1.41 % metal oxide, and MnS and/or magnesium silicate. The metallographic structure has: a matrix containing a pearlite phase, a Fe-P-C compound phase and a Cu-Sn alloy phase; pores; and a graphite of 1.2 to 1.7 % by mass of the sintered alloy. In the cross section, the ratio of the pearlite phase to the matrix is 90 area% or more, the ratio of the Fe-P-C com

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CPC (source: EP KR US)
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Cited by
EP2488318A4; EP2474637A1; CN114466719A; AT509868A4; AT509868B1; EP2444182A1; DE102010055463C5; US9027249B2; US10232438B2; US9255575B2; US8876935B2; US9212572B2; WO2011154039A1; WO2021063653A1

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