

Title (en)

Methods of manufacturing slider-operated string-zippered bags of VFFS machine

Title (de)

Verfahren zur Herstellung von Beuteln mit einem Reissverschluss und einem Schieber einer VFFS-Verpackungsmaschine

Title (fr)

Procédé de fabrication de sac avec fermeture à glissière et curseur dans une remplisseuse VFFS

Publication

**EP 1621462 A2 20060201 (EN)**

Application

**EP 05254491 A 20050719**

Priority

US 90345304 A 20040730

Abstract (en)

A method of manufacture comprising the following steps: (a) guiding a web material in a machine direction through a vertical form-fill-seal (VFFS) machine with a portion or portions of the web material being wrapped around a tube; (b) joining first and second flangeless zipper strips to first and second portions of the web material that do not form part of the portion or portions of the web material that are wrapped around the tube; (c) inserting a slider on the first and second flangeless zipper strips joined to the web material; (d) cross sealing the web material at a location downstream from the tube; and (e) dropping product through the tube and onto the most recently formed cross seal.

IPC 8 full level

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CPC (source: EP US)

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Citation (applicant)

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