

Title (en)

METHOD OF COATING A SQUARE WIRE AND AN INSULATED WIRE OF A SQUARE WIRE

Title (de)

VERFAHREN ZUR BESCHICHTUNG EINES QUADRATISCHEN DRAHTS UND ISOLIERTER DRAHT EINES QUADRATISCHEN DRAHTS

Title (fr)

PROCEDE POUR APPLIQUER UN REVETEMENT SUR UN FIL CARRE ET FIL ISOLE PRODUIT A PARTIR D'UN FIL CARRE

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Application

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Abstract (en)

[origin: WO2004100184A1] It is an object of the present invention to provide a method of coating a square wire capable of providing an insulated wire of a square wire that has a high dielectric breakdown voltage. A method of coating a square wire comprising a step of carrying out cationic electrodeposition on a square wire to form an insulating film thereon, by using a cationic electrocoating that stored in an electrocoating bath, wherein the shifting speed of the square wire in the electrocoating bath is set in a range from 1 to 80 m/min; the shortest distance from a liquid-contact portion of the square wire onto the cationic electrocoating to an electrode is set longer than 1/2 of the total shift distance of the square wire from the liquid-contact portion of the square wire to a liquid-separation portion in the electrocoating bath, the cationic electrocoating contains a resin composition of which a hydratable functional group is reduced directly by electrons and passivated, resulting in deposition of a film, and the cationic electrocoating contains crosslinked resin particles.

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