

Title (en)

Method for manufacturing a slide fastener stringer

Title (de)

Verfahren zur Herstellung eines Reissverschlussbandes

Title (fr)

Procédé de fabrication pour une bande de fermeture à glissière

Publication

**EP 1623645 A1 20060208 (EN)**

Application

**EP 05254309 A 20050708**

Priority

JP 2004216987 A 20040726

Abstract (en)

A slide fastener stringer easily manufactured by a series of manufacturing steps with molding fastener elements in a warp yarn exclusion area formed on one side edge of a fastener tape, wherein a fastener tape (1) is produced by weaving with warp yarns (2) and weft yarns (3) of synthetic fiber yarn; plural pieces of water soluble fiber yarns (4) are disposed inside over plural pieces of the warp yarns (2) from the side edge (5) of the tape (1); in a dyeing step in a process for manufacturing a fastener stringer, the water soluble fiber yarns (4) are dissolved to form the warp yarn exclusion area (12); and by molding the fastener elements (13) by using the warp yarn exclusion area (12), the fastener stringer is manufactured in an easy sequential manufacturing process without applying any special processing.

IPC 8 full level

**A44B 19/34** (2006.01)

CPC (source: EP KR US)

**A44B 19/34** (2013.01 - KR); **A44B 19/346** (2013.01 - EP US); **D03D 1/00** (2013.01 - EP US); **D10B 2501/0631** (2013.01 - EP US); **Y10T 24/2521** (2015.01 - EP US)

Citation (applicant)

JP S6135049 U 19860304

Citation (search report)

- [X] GB 2012827 A 19790801 - LIGHTNING FASTENERS LTD
- [A] US 3487510 A 19700106 - FROHLICH ALFONS
- [A] EP 0292947 A1 19881130 - YOSHIDA KOGYO KK [JP]

Designated contracting state (EPC)

DE ES FR GB IT

DOCDB simple family (publication)

**EP 1623645 A1 20060208**; **EP 1623645 B1 20110119**; CN 100444760 C 20081224; CN 1726833 A 20060201; DE 602005025965 D1 20110303; ES 2358199 T3 20110506; HK 1082389 A1 20060609; JP 2006034491 A 20060209; JP 4312676 B2 20090812; KR 100616204 B1 20060825; KR 20060046765 A 20060517; MX PA05007488 A 20060130; TW 200608915 A 20060316; TW I267363 B 20061201; US 2006016052 A1 20060126; US 2008257442 A1 20081023

DOCDB simple family (application)

**EP 05254309 A 20050708**; CN 200510084983 A 20050726; DE 602005025965 T 20050708; ES 05254309 T 20050708; HK 06102786 A 20060303; JP 2004216987 A 20040726; KR 20050067663 A 20050726; MX PA05007488 A 20050712; TW 94123014 A 20050707; US 13859908 A 20080613; US 18881705 A 20050725