

Title (en)  
Card sheet construction

Title (de)  
Kartenbogen

Title (fr)  
Feuille pré découpée

Publication  
**EP 1623842 A1 20060208 (DE)**

Application  
**EP 05016186 A 20050726**

Priority  
DE 102004037986 A 20040805

Abstract (en)

The sheet has an upper material layer (107) with punching lines (103) whose front side is printable, where cards have smooth edges. A polymer layer (109) is applied as carrier layer on the back side of the layer (107) by an adhesion layer (108). The polymer layer is solvable together with the adhesion layer by the upper material layer. The polymer layer having a pure carrier function is completely replaced from the layer (107).

IPC 8 full level  
**B42D 5/02** (2006.01); **B31D 1/02** (2006.01); **B42D 15/02** (2006.01)

CPC (source: EP)  
**B42D 5/027** (2013.01)

Citation (search report)

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Designated contracting state (EPC)

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DOCDB simple family (publication)  
**DE 102004037986 A1 20060316**; EP 1623842 A1 20060208; EP 1623842 A8 20060412

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