

Title (en)

METHOD FOR THE PRODUCTION OF A LIGHT-ALLOY SINGLE-PIECE WHEEL FOR A MOTOR VEHICLE

Title (de)

VERFAHREN ZUR HERSTELLUNG EINTEILIGER LEICHTMETALLRÄDER FÜR KRAFTFAHRZEUGE

Title (fr)

PROCEDE DE FABRICATION D'UNE ROUE MONOBLOC EN ALLIAGE LEGER POUR VEHICULE AUTOMOBILE

Publication

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Application

EP 04742487 A 20040413

Priority

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Abstract (en)

[origin: US2007175708A1] The wheel of the invention is remarkable in that it comprises: a one-piece main portion forming a front face (FA) and a substantial portion of a rim (CJ), and including first arrangements (CI, API, HI) for a first tire seat at the opposite from the front face; and an annular add-on part (S) fitted to the main portion in continuous and airtight manner and comprising at least a portion of second arrangements (HE, APE) for a second tire seat on the side of the front face. In this way, the main portion can be made thinner and lighter in weight (AM) in the vicinity of the second arrangements. The invention is applicable to light alloy wheels for motor vehicles.

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