

Title (en)
Device for the manufacture of tubes

Title (de)
Vorrichtung zum Herstellen von Rohren

Title (fr)
Dispositif pour la fabrication de tubes

Publication
EP 1625898 A1 20060215 (DE)

Application
EP 05015706 A 20050720

Priority
DE 102004039577 A 20040814

Abstract (en)
Machine for producing pipes from sheet metal has a longitudinal welder and a clamp (2) with jaws (4) which hold the pipe (3) in position for welding. The jaws are fitted with packets of plates (5) with a narrow upper section (6) which fits against the pipe wall.

IPC 8 full level
B21C 37/08 (2006.01)

CPC (source: EP US)
B21C 37/0818 (2013.01 - EP US); **B21C 37/0822** (2013.01 - EP US)

Citation (applicant)
• DE 593622 C 19340302 - HERMANN LEHMANN
• DE 19827798 A1 19991230 - THYSENKRUPP STAHL AG [DE]
• US 3433043 A 19690318 - VERMEULEN WILHELMUS GEORGIUS, et al

Citation (search report)
• [XY] US 3433043 A 19690318 - VERMEULEN WILHELMUS GEORGIUS, et al
• [YA] GB 1217507 A 19701231 - WITZENMANN HERBERT [DE]
• [A] EP 0908251 A1 19990414 - THYSENKRUPP STAHL AG [DE]
• [A] US 1252821 A 19180108 - LEWIS GEORGE H [US]
• [A] GB 1410883 A 19751022 - BENTELER WERKE AG

Designated contracting state (EPC)
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DE 502005009072 D1 20100408; US 2006032889 A1 20060216; US 7293687 B2 20071113

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