

Title (en)

Method for stapling printed products and stapling machine

Title (de)

Verfahren zum Heften von Druckprodukten und Heftmaschine

Title (fr)

Procédé d'agrafage de produits imprimés et machine d'agrafage

Publication

**EP 1629992 B1 20090603 (DE)**

Application

**EP 04405529 A 20040824**

Priority

EP 04405529 A 20040824

Abstract (en)

[origin: EP1629992A1] The stapling machine (1) has at least one stapling head (3) moving with the printed product (2, 2') in a collecting stapler. The stapling head is moved relative to the printed product after placing the first staple (5) and places at least one second staple (6) in this printed product. The stapling head has a driver and a bender, driven by a controllable motor (M1, M2).

IPC 8 full level

**B42B 4/00** (2006.01); **B27F 7/00** (2006.01)

CPC (source: EP US)

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Cited by

EP2361785A1; DE102013003987A1; EP2353816A1; ITCR20100002A1; EP2119568A3; DE102012200877A1; DE102012200877B4; EP2774772A1; US8424860B2; DE102015206102A1; WO2016074676A1; EP3150397A1; US10569445B2

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